

# PROCESS SAFETY ENGINEERING





# PROCESS SAFETY ENGINEERING



# **Course Objective**

Upon completion of the course, participants will be able to:

- ➤ describe the overall production chain and explain main techniques and equipment used in the Oil & Gas facilities,
- > detail process safety elements and purpose,
- describe process safety management roles and responsibilities,
- > contribute to process hazard analysis studies, events analysis and investigation reporting and monitoring,
- ➤ develop leadership techniques to enhance safety culture in the organization.

# **Target Audience**

Anyone who needs to work with process safety engineers; this would include facilities engineers, operations and maintenance supervisors, project engineers and managers, entry level process safety engineers, experienced professionals new to oil and gas, and anyone who needs a general understanding of the breadth of the process safety engineering discipline. Technical staff from insurance companies and regulatory agencies have found the course useful.





# **Course Outline**

### Day 1

#### The OIL & GAS FIELD PROCESSING

- ➤ Fundamentals of reservoir engineering, drilling, completion and well servicing.
- > Fundamentals of thermodynamics applied to effluent processing.
- > Crude oil treatment.
- > Production water treatment and injection.
- ➤ Gas processing and conditioning.
- > Overview of static equipment. Piping, valves, thermal and storage equipment.
- ➤ Overview of rotating equipment. Pumps, compressors and gas turbines.
- ➤ Instrumentation and process control.

### Day 2

#### INTRODUCTION TO PROCESS SAFETY MANAGEMENT

- ➤ Fundamentals of process safety. Main standards. Overview of risk based process safety.
- ➤ Process safety management system. Documentation controls and applicable tools. Implementation.
- ➤ Commitment to Process Safety:
- ➤ Workforce involvement and process safety culture.
- ➤ Workforce training.
- Human factors in process control.
- ➤ Process Safety Information.
- > Management of contractors.
- ➤ Continuous improvement elements. Audits and inspections. Establishment of objectives and KPI.
- > Process safety management in project development.



#### Day 3

#### SAFETY ENGINEERING

- ➤ Process hazard analysis. HAZID studies, HAZOP studies. Consequence analysis methodology.
- ➤ Major hazard assessment and bowtie diagrams analysis.
- > Quantitative risk assessment.
- ➤ Layers of protection.
- > Safety instrumented systems.
- > Fire detection and protection systems.

#### HSE IN SURFACE PRODUCTION OPERATIONS

- ➤ Safe isolation of plant and equipment (LOTO, degassing-inerting, ventilation...).
- ➤ Risk assessment of operations. Job safety analysis.
- > Permit to work system.
- ➤ Introduction to operating procedures. Pre-startup safety review.
- > Safe work practices. Management of change.
- Downgraded situations.
- > Simultaneous operations.
- > Environmental impact of production activities.

# Day 4

#### **ASSET INTEGRITY**

- ➤ Introduction to Asset Integrity Management.
- > Criticality and risk assessment tools. FMECA, FTA.
- > Inspection and test.
- > Corrosion.
- ➤ Maintenance and inspection based on failure risk.
- > Implementation and challenges.

# Day 5

#### EMERGENCY RESPONSE PLANNING

➤ Introduction to emergency response management.



- > Scenario identification and development. Tier definition.
- > Definition of resources.

# ACCIDENT INVESTIGATION WORKSHOP - ROOT CAUSE ANALYSIS

- > Introduction to undesired events reporting and investigation.
- ➤ Initiating investigation process. Gathering of information.
- ➤ Analysis of information. Root cause analysis.
- ➤ Identification of risk control measure and definition of action plan.
- > Case study.

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