

Business Improvement & Quality Techniques





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Business Improvement & Quality <u>Techniques</u>

Course Objective

- To understand the context in which business process improvement and quality techniques support business strategy and high level strategic goals
- The importance of business process improvement in performance management
- To understand how to apply 5S and Visual Management techniques to control processes
- > The importance and benefits of teamwork within the Lean model
- How to apply problem solving structure and techniques to improve performance
- Identify where the 6 Big Losses are and choosing the appropriate action plan to gain the biggest benefits
- Understand SPC and how to improve and control quality performance



Target Audience

- ➤ managers
- ➤ senior buyers
- project managers, civil engineers
- construction managers
- contractors, sub-contractors
- ➢ site engineers, senior management
- ➢ government agencies
- architects, construction professionals
- anyone responsible for purchasing at a senior level who seeks to enhance their skills further.
- Purchasing and supply chain managers Project managers.

Course Outline

DAY 1

Strategic Context

- What is strategy; an overview of its aims and purpose
- Strategic management tools
- How business process improvement supports strategy
- ➤ Using strategy maps to identify areas for business improvement
- Effective Strategy Execution
- Designing and using effective performance management systems
- ➢ How business process and quality improvement fits in

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Lean Awareness

- Definition of Lean
- What Lean Entails
- Traditional versus Lean
- ➢ Six key principles of Lean
- Cost reduction and Lean principles
- Barriers to implementing Lean
- Understanding the foundation and pillars of Toyota's 'TPS House'
- Benefits to the Business
- Benefits to Employees
- ➤ The Five Phases
- Business process simulation

Supplier Basics

- ➤ What is value
- The Three M's of waste
- Value Stream Mapping
- Measures of Performance
- ≻ The 7 Wastes
- S Workshop Management
- Visual Management
- Product Cell Design
- SMED Techniques
- ➤ Take Time
- Line Balancing

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- Process Capability
- Pull versus Push
- Team Empowerment
- ➢ DAY 2
- Effective Leadership
- ➤ Manager or leader?
- ➢ Why we need more leaders
- Effective team leadership

Organisational Culture

- Cultural frames of reference
- ➢ Four layers of culture
- ≻ The cultural web
- ➢ A Lean culture
- ➢ People and Lean

Effective Teamwork

- \succ The power of teams
- ➤ The role of teams in Lean
- Lunar Rescue Exercise
- Consensus Reaching Tools and Techniques
- ➤ What is a Team?
- ➤ Teams Are…
- ➢ Why Business Needs Teams
- Individual Team Characteristics (The Adair Model)

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- Stages in team development
- ≻ Team Set Up
- Belbin's team roles
- Characteristics of Effective Teams
- Team role questionnaire and consideration
- Relating the learning points to the Real World

DAY 3

> The Toyota Production System – A Philosophy Built on Lean

- ➤ The heart of TPS waste reduction
- Objectives of Visual Management
- ➤ The Evolution
- ▶ Pillars of the TPS *Jikoda* Toyota's approach to visual control
- ➤ What is a Visual Workplace?
- \succ The 5S's
- ➢ Seiri − Sort out the mess and clutter
- Seiso Select, a place for everything, everything in its place
- Seiton Shine and spot problems
- Seiketsu Standardized method, applied by all
- Shitsuki Sustain, becomes a habit
- Skills Matrix
- Product Organization
- ➢ Kanban Systems



➤ Scheduling

Boards

- Tool Storage / Shadow Boards
- Pick Up and Drop Off Points
- Pillars of the TPS Just-in-time
- Understanding continuous flow
- > The foundation of the TPS –*heijunka*
- Levelling the work flow

DAY 4

Creative Problem Solving

- ➢ Analyse the Problem
- Decide if a problem exists
- Define the problem
- Diagnose the problem
- Decide on a Solution
- Generate alternatives
- Solving problems the Toyota Way
- See for yourself genchi genbutsu
- > The five 'why's'

Tools Covered Include

- ➤ Histograms
- Pareto Analysis
- ≻ Kepner / Tregoe
- Cause and Effect Diagrams



- ➢ Brainstorming
- Mind-mapping
- Paired Comparison
- > FMEA

DAY 5

- Statistical Process Control
- ➤ The Meaning of Quality
- Quality Control
- Attribute and Variable Methods of Measurement
- Frequency Distribution
- Normal and Non Normal Distribution Curves
- Common and Special Causes of Variation
- Standard Deviation for Normal Distributions
- Machine Capability
- ➢ Cp / Cpk Interpretation
- Process Improvement Stages
- Definition of SPC
- The Five Influencing Factors
- Introduction to SPC Charts
- Concern and Corrective Action Log
- The design of financial models for forecasting and decisionmaking



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